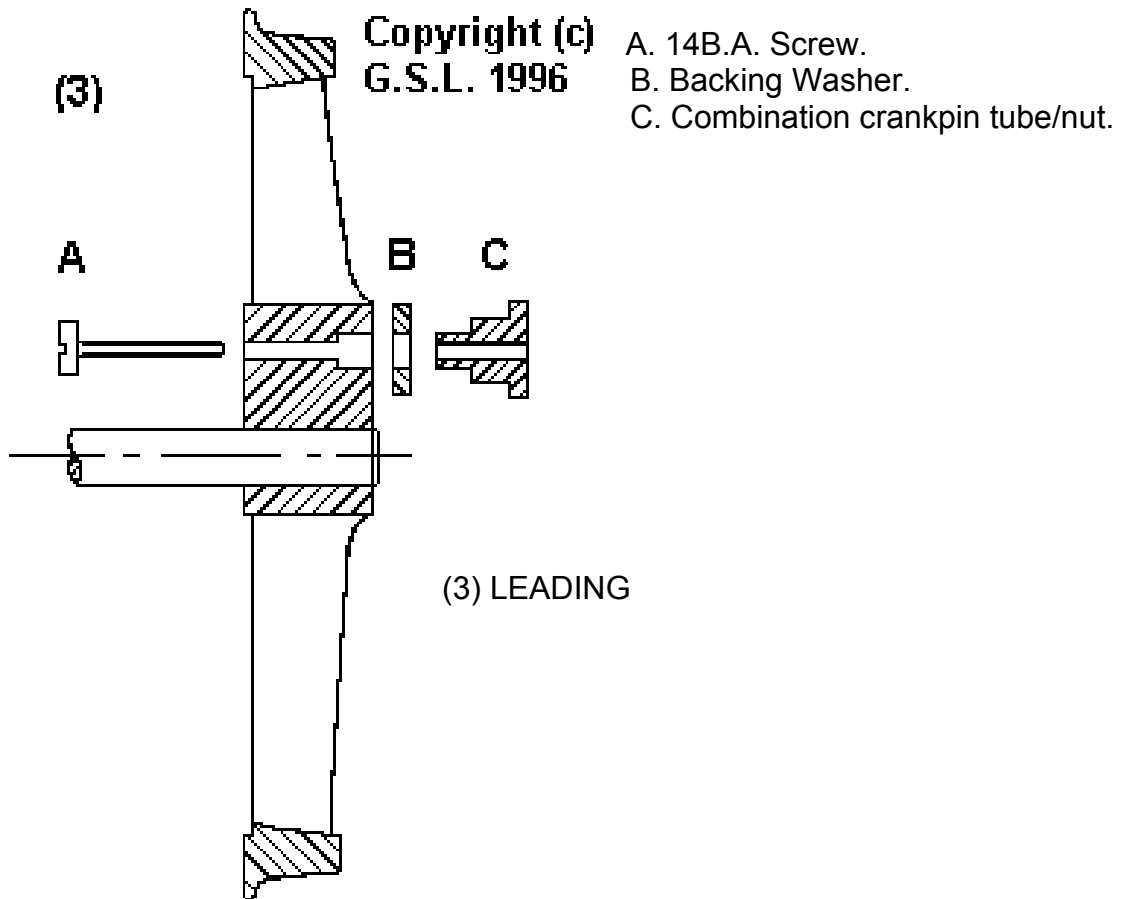


Ultrascale Data Sheet

Issue: 001-060830

'ULTRASCALE' Type C Crankpin recessed (behind sliders etc)

Fitting Instructions:



- 1 Assemble coupling rod to middle diameter of 'combination crankpin tube and nut.
- 2 Fit backing washer to small diameter of 'crankpin tube nut' up to shoulder.
- 3 Fit projecting small diameter of 'combination crankpin tube/nut' and backing washer assembly into crankpin hole in front face of wheel and push home.
- 4 Fit 14B.A. screw from back of wheel turning fully home with screwdriver and tighten.
- 5 Any surplus thread projecting from outer face of 'combination crankpin tube/nut' should be removed with side cutters.